

## PRODUCT DATA SHEET

# SikaPlast<sup>®</sup>-400 IQ

Set retarding, water reducing & plasticizing admixture

### DESCRIPTION

SikaPlast<sup>®</sup>-400 IQ is a Set retarding, water reducing & plasticizing admixture for Concrete & Mortar utilizing Sika's 'ViscoCrete<sup>®</sup>' polycarboxylate polymer technology ( **3rd Generation** ).

### USES

1. Conventional Concrete (CVC).
2. Durable Concrete.
3. Pumped Concrete.

### CHARACTERISTICS / ADVANTAGES

1. Water reduction, resulting in higher density, higher strength and reduced permeability.
2. Easier and faster pumping of concrete.
3. Increased workability and easier placeability.
4. Increased concrete durability and uniformity.
5. Reduced shrinkage and cracking.
6. Reduced rate of carbonation of the concrete.
7. Improved slump retention eliminates need to add water to concrete at the job site.

### PRODUCT INFORMATION

<b>Composition</b>	Aqueous solution of modified <b>polycarboxylates</b>
<b>Packaging</b>	Bulk Deliveries 1000 LTRs IBC 20 kg Pail
<b>Shelf life</b>	12 months from date of production if stored properly in undamaged unopened, original sealed packaging.
<b>Storage conditions</b>	In dry conditions at temperatures between +5°C and +35°C. Protect from direct sunlight. It requires recirculation when held in storage for extended periods.
<b>Appearance and colour</b>	Brownish liquid
<b>Specific gravity</b>	1.055 ± ( 0.02 ) g/cm <sup>3</sup>
<b>pH-Value</b>	4 - 6

## TECHNICAL INFORMATION

<b>Concreting guidance</b>	The standard rules of good concreting practice, concerning production and placing, are to be followed. Laboratory trials shall be carried out before concreting on site, especially when using a new mix design or producing new concrete components. Fresh concrete must be cured properly and curing applied as early as possible.
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## APPLICATION INFORMATION

<b>Recommended dosage</b>	<b>( 0.5 % - 2.5 % ) by weight of total cementitious materials.</b>
<b>Dispensing</b>	SikaPlast®-400 IQ is added to the gauging water or added with it into the concrete mixer. To take advantage of the high water reduction, a wet mixing time, which is depending on the mixing conditions and mixer performance, of at least 3 mins. per cubic meter after the admixture addition is recommended. SikaPlast®-400 IQ shall not be added to dry cement.
<b>Compatibility</b>	SikaPlast®-400 IQ can be used in conjunction with : <ol style="list-style-type: none"><li>1. Sika®Aer</li><li>2. Sika ViscoFlow®</li><li>3. Sika® ViscoCrete®</li><li>4. SikaPlast®</li><li>5. Sika® Retarder IQ</li><li>6. SikaFiber®</li><li>7. Sika® Plastocrete® N IQ</li></ol> All admixtures must be added separately. Trials are always recommended before combining products . For additional information, please contact Sika technical personnel.

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## IMPORTANT CONSIDERATIONS

1. A suitable mix design has to be taken into account.
2. Do not use SikaPlast®-400 IQ with naphthalene based admixtures.
3. Over dosage of SikaPlast®-400 IQ with excess water will cause :
  - Increase in air entrainment.
  - Extend Initial & Final setting time.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

### Sika Iraq (Sika Trading L.L.C.)

Erbil / Baghdad / Basra  
Tel: +96 477 303 74451  
info@iq.sika.com  
irq.sika.com

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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